Your Trusted Partner in Food-safe Packaging



















ABOUT US







WORKSHOP AREA



STAFF & WORKER



2024 REVENUE





COMPANY PROFILE

Safe • Customizable • Reliable

Hanyong Packaging Technology Co., Ltd., based in Dongguan, China, is a leading manufacturer dedicated to innovation, sustainability, and premium quality in the food and beverage packaging industry. With over 20 years of expertise in injection molding and IML (In-Mold Labeling) technology, we have become a trusted partner to many of the world's most recognized tea beverage brands — serving 90% of China's tea chain market and expanding rapidly into international markets.

What We Do

We specialize in the production of:

- Disposable plastic cups for bubble tea & beverages
- Custom lids & injection-molded accessories
- IML (In-Mold Label) plastic cups with vivid, durable graphics
- Custom-printed food containers, bowls & takeaway packaging
- Paper cup and paper bag, molded fiber tray series

Our products are known for their premium finish, high safety standards, and exceptional brand

Innovation-Driven Manufacturing

At HANYONG, innovation is in our DNA. We operate over:

- 60+ high-performance injection molding machines
- 32 advanced IML labeling lines
- Multiple high-speed color printing systems

We are constantly investing in automation, eco-design, and smart production — delivering packaging that is not only beautiful, but also environmentally conscious.

Certified for Quality & Food Safety We adhere to the most rigorous international standards:

- ISO 9001, ISO 22000, and BRC certifications
- 100% food-grade PP / PET materials
- Fully dust-free production workshops
- Strict QC procedures across all stages

From raw material sourcing to final delivery, every product is crafted with care, ensuring **safety**, **hygiene**, and **reliability**.

Our Commitment to Sustainability

We believe in packaging that serves both business and the planet. Our IML cups are **fully recyclable**, use **non-toxic inks**, and follow green manufacturing protocols. We are proud to contribute to a **cleaner**, **greener supply chain** for the F&B industry.

Service That Goes Beyond the Product

With an integrated system of **production**, **warehousing**, and **global logistics**, we offer a **one-stop solution** for our partners. Whether you're a startup launching your first tea brand or a global chain seeking consistency and scale, we provide:

- Fast lead times
- Low MOQs with flexible options
- Custom design & technical support
- Multilingual communication and 24/7 service

We aim to become a globally recognized name in sustainable food packaging — rooted in integrity, driven by innovation, and inspired by customer success. We warmly welcome partners from around the world to visit, collaborate, and grow with us.

Together, let's shape a cleaner and smarter packaging future.



QUALIFICATION CERTIFICATE



















RAW MATERIAL SUPPLIERS



Advantages of PP material



























What is polypropylene?

Polypropylene, or PP, is a highly versatile, durable and lightweight polymer widely used across various industries. Polypropylene properties include strength and adaptability, making it an ideal material for reusable food packaging. You may notice that all of our reusable coffee cups and most of the food containers, lids and portion pots are made of polypropylene.



Why does PP make good food packaging and tableware material?

Polypropylene offers several advantages when used in food packaging. It is non-toxic and safe for food contact as it doesn't react with food or beverages. It is also durable, resisting moisture, oil, and chemicals, ensuring long-lasting use. Polypropylene uses extend to being lightweight, reducing shipping costs and the associated carbon footprint. Finally, it is heat-resistant, making it suitable for microwave and dishwasher use, adding convenience for consumers.



Does PP decompose and how should it be disposed of?

PP does not decompose quickly in the environment; it can take hundreds of years to break down. To prevent pollution, PP should be disposed of through proper recycling channels. And that is easily done in most countries. That is why we love using PP in our products at HANYONG. Avoid littering or discarding it with regular rubbish to prevent environmental harm.







Our clients include COCO, YiheTang,
NAYUKI, MoreYogurt,Shuyi Shaoxianchao,
Mi Yogurt,Auntea Jenny, Ningji,UncleQ and
other more 0 brands for long-term cooperation.





























MORE...



























SOME OF OUR CUSTOMERS

OUR CAPABILITY



IN-MOLD LABELING WORKSHOP

Famous brand injection molding machine

60+ unit

High end in mold labeling production line

32+ unit

Color printing machine

Multiple units











IN-MOLD LABELING WORKS



The company currently has multiple dust-free production workshops and has established a one-stop service platform for the production, warehousing, and distribution of catering packaging materials, committed to becoming an internationally renowned catering supply chain enterprise.



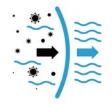








AIR SHOWER DISINFECTION ROOM





FOOD SAFETY

Adhere to first-class management and produce first-class products;

Provide first-class services and create first-class enterprises.







DELIVERY CAPABILITY

IML PRODUCTION LEAD-TIME

15 Days

PRINTING PRODUCTION LEAD-TIME

7-10 Days

LIDS PRODUCTION LEAD-TIME

5 Days





PAPER CUP PRODUCTION PROCESS























Printing machine

Die cutting machine



Packing Machine







Quality Inspection: Strict quality checks are conducted, evaluating dimensions, appearance, load-bearing capacity, and leak resistance. Specialized inspection equipment ensures compliance with standards.

Packaging: Qualified cups are packed in plastic bags or cartons for safe transportation and storage. The challenge is to achieve cost-effective and environmentally friendly packaging.















PRODUCT DATA SHEET

HY360

12 oz SERIES

Top diameter: 90mm / 3.54 in Bottom diameter: 57mm / 2.24 in Height: 100mm / 3.94 in

Weight: 10.5q / 0.023 lbs -/+ 5%

Volume: 360ml / 12 oz

HY500

17 oz SERIES

Top diameter: 90mm / 3.54 in Bottom diameter: 56mm / 1.97 in

Height: 135mm / 5.31 in

Weight: 15.2g / 0.023 lbs -/+ 5%

Volume: 500ml / 17 oz

HY520

17.5oz SERIES

Top diameter: 90mm / 3.54 in Bottom diameter: 51mm / 2.01 in

Height: 155mm / 6.10 in

Weight: 17.5g / 0.04 lbs -/+ 5%

Volume: 520ml / 17.5 oz

HY600

20 oz SERIES

Top diameter: 90mm / 3.54 in Bottom diameter: 56mm / 2.20 in

Height: 175mm / 6.89 in

Weight: 21.5g / 0.047 lbs -/+ 5%

Volume: 600ml / 20 oz

HY700

21 oz SERIES

Top diameter: 90mm / 3.54 in Bottom diameter: 56mm / 2.20 in

Height: 180mm / 7.08 in Weight: 24g / 0.053 lbs -/+ 5%

Volume: 630ml / 21 oz



Dimension: 47 x 37 x 30cm

Units in box: 500

G.W.: 6.5kg

Loading: 690 (20FT)/1440(40FT)



Dimension: 48 x 37 x 38cm

Units in box: 500

G.W: 9.5kg

Loading: 432 (20FT) / 900(40FT)



Dimension: 46 x 37 x 38cm

Units in box: 500

G.W: 9.8kg

Loading: 450 (20FT) / 960(40FT)



Dimension: 47 x 37 x 47cm

Units in box: 500

G.W: 11.7kg

Loading: 375 (20FT) / 800(40FT)



Dimension: 47 x 37 x 49.5cm

Units in box: 500

G.W: 13.5kg

Loading: 330 (20FT) / 720(40FT)













PRODUCT DATA SHEET

HY119K

33 oz SERIES

Top diameter: 119mm / 4.69 in

Bottom diameter: 70mm / 2.76 in

Height: 160mm / 6.30 in

Weight: 32g / 0.07 lbs -/+ 5%

Volume: 1000ml / 33 oz



Dimension: 62 x 50 x 42cm

Units in box: 500

G.W: 17.5kg

Loading: 225 (20HC) / 480(40HC)

HY119F

17 oz SERIES

Top diameter: 119mm / 4.69 in

Bottom diameter: 85mm / 3.35 in

Height: 136mm / 5.35 in

Weight: 35g / 0.08 lbs -/+ 5%

Volume: 500ml / 17 oz



Dimension: 65 x 39 x 41 5cm

Units in box: 300

G.W: 12.5kg

Loading: 270 (20FT) / 540(40FT)

HY119H

17 oz SERIES

Top diameter: 119mm / 4.69 in

Bottom diameter: 85mm / 3.35 in

Height: 147mm / 5.79 in

Weight: 35g / 0.08 lbs -/+ 5%

Volume: 500ml / 17 oz



Dimension: 65 x 39 x 41.5cm

Units in box: 300

G.W: 14kg

Loading: 270 (20FT) / 540(40FT)

HY119L1

SERIES

Top diameter: 119mm / 4.69 in

Bottom diameter: 129mm / 5.08 in

Height: 30mm / 1.18 in

Weight: 7.2g / 0.016 lbs -/+ 5%



Dimension: 37.5 x 32.5 x 26cm

Units in box: 300

G.W: 2.8kg

Loading: 927 (20FT) / 2016(40FT)























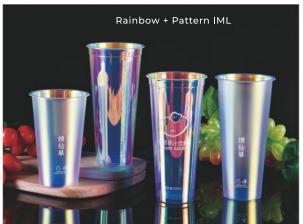
IML CUP SERIES











IML SERIES





















HY350

12 oz SERIES

Top diameter: 90mm / 3.54 in Bottom diameter: 55mm / 2.17 in

Height: 95mm / 3.74 in Weight: 11g / 0.024 lbs -/+ 5%

Volume: 350ml / 12 oz

HY360

12 oz SERIES

Top diameter: 90mm / 3.54 in Bottom diameter: 57mm / 2.24 in Height: 100mm / 3.94 in Weight: 10.5g / 0.023 lbs -/+ 5%

Volume: 360ml / 12 oz

HY480U

16 oz SERIES

Top diameter: 90mm / 3.54 in Bottom diameter: 45mm / 1.77 in Height: 115mm / 4.53 in Weight: 15g / 0.033 lbs -/+ 5%

Volume: 480ml / 16 oz

HY500

17 oz SERIES

Top diameter: 90mm / 3.54 in Bottom diameter: 56mm / 1.97 in

Weight: 15.2g / 0.023 lbs -/+ 5%

Volume: 500ml / 17 oz

Height: 135mm / 5.31 in



Dimension: 47 x 37 x 39cm

Units in box: 500

G.W.: 6.8kg

Loading: 450 (20FT)/960(40FT)



Dimension: 47 x 37 x 30cm

Units in box: 500

G.W.: 6.5kg

Loading: 690 (20FT)/1440(40FT)



Dimension: 47 x 37 x 30cm

Units in box: 500

G.W.: 6.5kg

Loading: 490 (20HC)/1050(40HC)



Dimension: 48 x 37 x 38cm

Units in box: 500

G.W: 9.5kg

Loading: 432 (20FT) / 900(40FT)



Top diameter: 90mm / 3.54 in Bottom diameter: 45mm / 1.17 in

Height: 170mm / 6.69 in Weight: 22g / 0.049 lbs -/+ 5%

Volume: 650ml / 22 oz



Dimension: 47 x 38 x 65cm

Units in box: 500

G.W: 12.5kg

Loading: 300 (20HC) / 620(40HC)











PRODUCT DATA SHEET

HY350

12 oz SERIES

Top diameter: 90 mm / 3.54 in Bottom diameter: 55 mm / 2.17 in

Height: 95mm / 3.74 in

Weight: 11g / 0.024 lbs -/+ 5%

Volume: 350ml / 12 oz



Dimension: 47 x 37 x 39cm

Units in box: 500 G.W.: 6.8kg

Loading: 798 (20HC)/1050(40FT)

HY360

12 oz SERIES

Top diameter: 90mm / 3.54 in

Bottom diameter: 57mm / 2.24 in

Height: 100mm / 3.94 in

Weight: 10.5g / 0.023 lbs -/+ 5%

Volume: 360ml / 12.2 oz



Dimension: 47 x 37 x 30cm

Units in box: 500 G.W.: 6.5kg

Loading: 665 (20HC)/1400(40HC)

HY500

17 oz SERIES

Top diameter: 90mm / 3.54 in

Bottom diameter: 56mm / 1.97 in

Height: 135mm / 5.31 in

Weight: 15.2g / 0.023 lbs -/+ 5%

Volume: 500ml / 17 oz



Dimension: 47 x 37 x 38cm

Units in box: 500 G.W: 9.5kq

Loading: 525 (20HC) / 1085(40HC)

HY700

21 oz SERIES

Top diameter: 90mm / 3.54 in

Bottom diameter: 56mm / 2.20 in

Height: 180mm / 7.08 in

Weight: 24g / 0.053 lbs -/+ 5%

Volume: 630ml / 21.42 oz



Dimension: 47 x 37 x 49.5cm

Units in box: 500 G.W: 13.5kg

Loading: 385(20HC) / 840(40HC)

HY119K

34 oz SERIES

Top diameter: 119mm / 4.69 in

Bottom diameter: 70mm / 2.76 in

Height: 160mm / 6.30 in
Weight: 32g / 0.07 lbs -/+ 5%

Volume: 1000ml / 34 oz



Dimension: 62 x 50 x 42cm

Units in box: 500

G.W: 17.5kg

Loading: 225 (20HC) / 480(40HC)

























UV PRINTING





PRODUCT DATA SHEET

HY90A HY90B HY90C HY90D HY90P HY90L



Material: Injection PP
Diameter: 90mm
Weight: ≈7g / 0.015 lbs

Color: Black / White / Clean

Material: Injection PP

Diameter: 90mm

Weight: ≈6.5g / 0.014 lbs

Color: Black / White / Clean

Diameter: 90mm
Weight: ≈7.2g / 0.016 lbs
Color: Black / White / Clean

Material: Injection PP



Material: Injection PP

Diameter: 90mm

Weight: ≈5.9g / 0.013 lbs

Color: Clean



Diameter: 90mm
Weight: ≈5.2g / 0.011 lbs
Color: Black / White / Clean



Weight: ≈5.2g / 0.011 lbs Color: Black / White / Clean

Material: Injection PP

Diameter: 90mm



Nr in Carton:1000PCs

Diamension:46 x 38 x 46cm

Nr in Carton:500PCs

Diamension: 46 x 38 x 25cm

Nr in Carton:1000PCs

Diamension:47 x 33 x 47cm

G.W.:7.5kq

Nr in Carton:1000PCs

Diamension:46 x 38 x 50cm

G.W.:7.5kg

Nr in Carton:1000PCs
Diamension:46 x 31 x 38cm
G.W: 7.0kg

Nr in Carton:1000PCs

Diamension:46 x 31 x 38cm

G.W.: 5.8kg

Nr in Carton:1000PCs Diamension:46 x 30 x 39.5cm

G.W.: 5.8kg

























INJECTION CUP SERIES













FOOD CONTAINER SERIES







FOOD SAFETY



PRODUCT DATA SHEET

12/15/25/34 oz PP Disposable Plastic Round Food Container With Lid

Model	Color	Volume	Size	Package
Y350	Clean / Black / White	350ml / 12oz	110 x 150 x 30mm	300 Sets/Carton
Y450	Clean / Black / White	450ml / 15oz	134 x 150 x 35mm	300 Sets/Carton
Y750	Clean / Black / White	550ml / 25oz	140 x 160 x 50mm	150 Sets/Carton
Y1000	Clean / Black / White	750ml / 34oz	140 x 160 x 65mm	150 Sets/Carton













































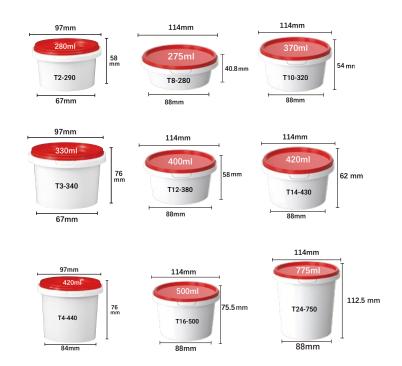












Model	Color	Volume	Size D1 x D2 x H	Package
T8-280	CLEAN/COLOR	275ml / 9 oz	88 x 114 x 40.8mm	240 Sets/Carton
T2-290	CLEAN/COLOR	280ml / 9 oz	67 x 97 x 58mm	240 Sets/Carton
T10-320	CLEAN/COLOR	370ml / 12 oz	88 x 114 x 54mm	240 Sets/Carton
T3-340	CLEAN/COLOR	330ml / 11oz	67 x 97 x 76mm	240 Sets/Carton
T12-380	CLEAN/COLOR	400ml / 13oz	88 x 114 x 58mm	240 Sets/Carton
T14-430	CLEAN/COLOR	420ml / 14 oz	88 x 114 x 62mm	240 Sets/Carton
T4-440	CLEAN/COLOR	420ml / 14 oz	84 x 97 x 76mm	240 Sets/Carton
T16-500	CLEAN/COLOR	500ml / 17 oz	88 x 114 x 75.5mm	240 Sets/Carton
T24-750	CLEAN/COLOR	775ml / 26 oz	88 x 114 x 112.5mm	240 Sets/Carton
T90L	CLEAN/COLOR	lid for T2,T3,T4	D:90mm	240 Sets/Carton
T109L	CLEAN/COLOR	lid for T10/T12/T14/T16/T24	D:109mm	240 Sets/Carton

















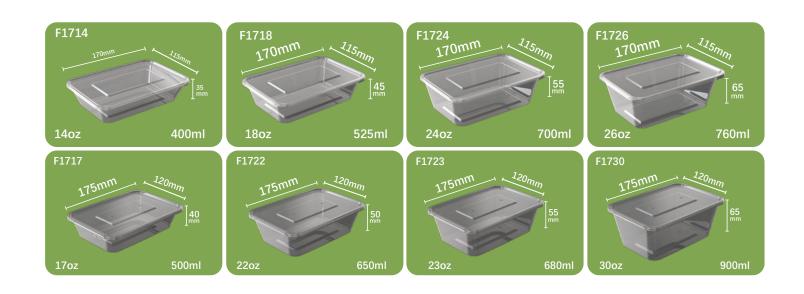








14 / 17 / 18 / 22 / 23 / 24 / 26 / 30oz PP disposable PP rectangle food container with lid



300 sets / carton Clean / Black / White















Clean / Black / White PP disposable rectangle food container with lid





































Clean / Black / White PP disposable rectangle food container with lid





















At Hanyong, we are a leading manufacturer not only of PP packaging but also of high-quality paper cups, produced in a dedicated workshop that follows the same strict food-grade production standards as our plastic product lines. Our paper cup facility is fully equipped to serve global wholesale needs with a wide range of cup sizes from 4oz to 22oz, and supports full printing customization. We offer single wall, double wall, and ripple wall options, with eco-friendly coatings including PE, PLA, and plastic-free solutions, tailored for both hot and cold beverages.







At Hanyong, our paper cup production line offers a full range of options including single wall, double wall, and ripple wall paper cups — ideal for both hot and cold beverages across various service settings.

From product design and material sourcing to printing, forming, and quality control, every step of our paper cup manufacturing process is carried out under international food packaging standards such as ISO and BRC.

We provide fully customizable solutions to meet your branding and market needs, including logo printing, eco-friendly coatings (PE, PLA, plastic-free), and flexible cup sizes from 4oz to 22oz. Whether you're a foodservice brand, beverage chain, or wholesale distributor, we ensure reliable quality, fast turnaround, and global-ready compliance.





- Made of high-quality food-grade paper
- Meets EU's FCM standards for safe food contact
- Certified PFAS-free and non-toxic
- Custom printing in up to 8 colors on the outer layer
- According to the needs, we can print the batch code on the bottom of the cup to
- easily trace the cup back through the manufacturing process.

Our premium single wall cups are available in various sizes from 8 oz to 24 oz to suit the different needs of the global market. Besides white paperboard, we also provide custom printing services to feature your logo or design on the cups.

MOQ for custom printing: 50,000PCs.

















- Made of high-quality food-grade paper
- Meets EU's FCM standards for safe food contact
- Certified PFAS-free and non-toxic

Packing

- Custom printing in up to 8 colors on the outer layer
- According to the needs, we can print the batch code on the bottom of the cup to
- easily trace the cup back through the manufacturing process.

The double wall paper cups are designed with two layers of paper to provide better insulation than single wall cups. Available in sizes from 4oz to 20oz, our double wall cups are perfect for a variety beverage items on your menu.

MOQ for custom printing: 50,000PCs.



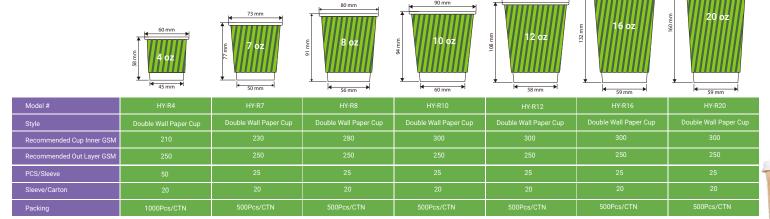












- Made of high-quality food-grade paper
- Meets EU's FCM standards for safe food contact
- Certified PFAS-free and non-toxic
- Custom printing in up to 8 colors on the outer layer
- According to the needs, we can print the batch code on the bottom of the cup to
- easily trace the cup back through the manufacturing process.

The ripple wall paper cups are designed to keep your drinks hot and hands cool. The innovative construction features two layers of top-quality, food-safe paper and a corrugated outer layer that provides superior insulation and a comfortable, non-slip grip.

MOQ for custom printing: 50,000PCs.









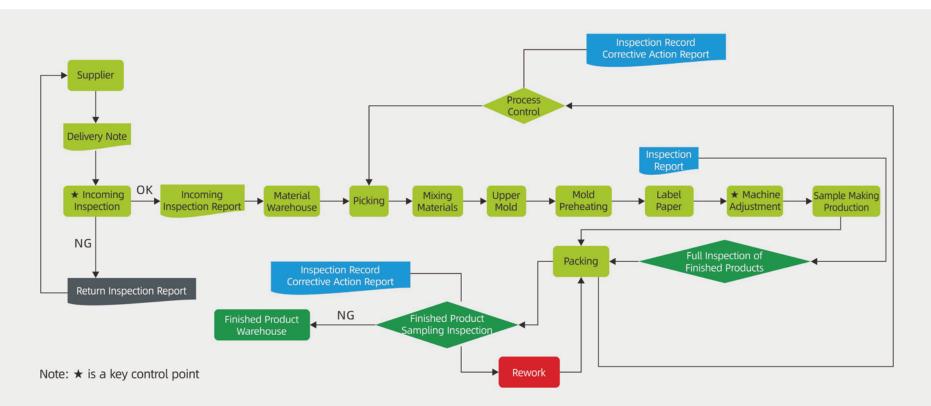














THANK YOU

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